



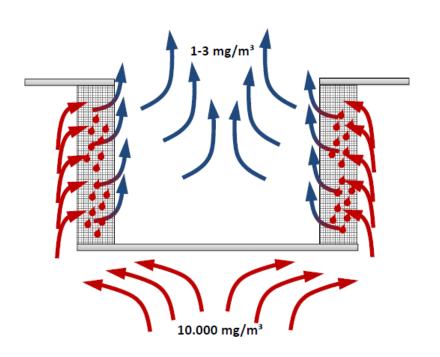


SEPARATOR FILTERS

WHAT IS SEPARATOR FILTER?



Separator filter separates oil and air within the compressed air to ensure the low oil level will be released at the output



THE RISKS OF NON-GENUINE SEPARATOR USAGE



Non-genuine separators are mostly produced by low quality equipments and installation of these separators into your compressed air system may cause different kind of problems

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PROBLEM	OIL CARRYOVER	SHORT TIME SEPARATOR ELEMENT CLOG	HIGH PRESSURE DROP	• FIRE RISK
REASON	POOR OIL FILTRATION	 POOR QUALITY OF FILTER EQUIPMENT NOT RESISTIVE AGAINST TEMPERATURE 	HIGH FLOW RESISTANCE DUE TO POOR QUALITY OF FILTER EQUIPMENT	STATIC ELECTRICITY EFFECT DUE TO NON GROUNDING
RESULT	DAMAGES ONTO DOWNSTREAM EQUIPMENTS	 COMPRESSOR FAILURE UNEXPECTED SHUTDOWN PRODUCTION LOSS 	WASTED ENERGY COST AND COMPRESSOR LIFE DOWNTIME	 COMPRESSOR DAMAGE HIGH REPAIR COST PRODUCTION LOSS

ADVANTAGEOUS OF GENUINE SEPARATOR FILTER USAGE



Genuine separator usage warrants great oil separation with low air pressure drop. Genuine separators are tested with your compressor system and with additional grounding prevents static electricity as well



Advantageous & Results

WELL OIL / AIR SEPARATION	WELL MANUFACTURED AND PROVEN QUALITY	PRESSURE DROP IS OPTIMIZED	GROUNDING PROTECTION
 GOOD AIR QUALITY PROTECTION OF DOWNSTREAM EQUIPMENTS 	 RELIABLE OPERATION LONG SERVICE OPERATION 	LOW ENERGY COST	STATIC ELECTRICITY PROTECTION IS WARRANTED

WASTE ENERGY COST BECUASE USING NON-GENUINE SEPARATOR FILTERS OR LACK OF REPLACEMENT



Average waste energy cost example calculation for 55kW and 7 bar compressor due to non-genuine or clogged separator

Average pressure drop with non-genuine or clogged separator is 0,4 Bar more than the pressure drop with genuine or new separator

This extra 0,4 bar creates an extra power demand of $[55 \text{ kW} / 7 \text{ bar}] \times 0,4 \text{ bar} = 3,14 \text{ kW}$

Average Extra Energy Cost for 3.000 working hours:

3,14kW x 3000h = 9.420kWh Extra energy cost = 9.420 kWh x 0,114 \$/ kWh =



\$1.073,88

^{*}Energy Cost = 0,114 \$ / kWh